

Date: Wednesday, 27/08/2008 12:43:10 PM
 User: Jean-Luc Menard

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	BUSHING		
Job Number	41638			Part Number	D2570		
Estimate Number	10175			Drawing Number	D2570 REV B		
P.O. Number	:			Project Number	N/A		
This Issue	27/08/2008	S.O. No.	:	Drawing Revision	B		
Prsht Rev.	NC	Type	MACHINED PARTS	Material	:		
First Issue	/ /			Due Date	03/09/2008	Qty:	200
Previous Run	40986			Um:	Each		
Written By	<u>J. Job - 08.26</u>						
Checked & Approved By							
Comment	Est E 02.08.29 Re-format; Removed finishing; Material change K J est F 07.07.06 rev B dwg EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0750	303 Round Bar 0.750
Comment: Qty.: 0.0810 f(s)/Unit Total : 16.1910 f(s) Material: Ø0.750 AISI 303 SS Rod (M303R0.750) Batch <u>M 08877</u>		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL Machine as per folio FA198 Deburr		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location:		

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/03 JF

Comment: FINAL INSPECTION/W/O RELEASE

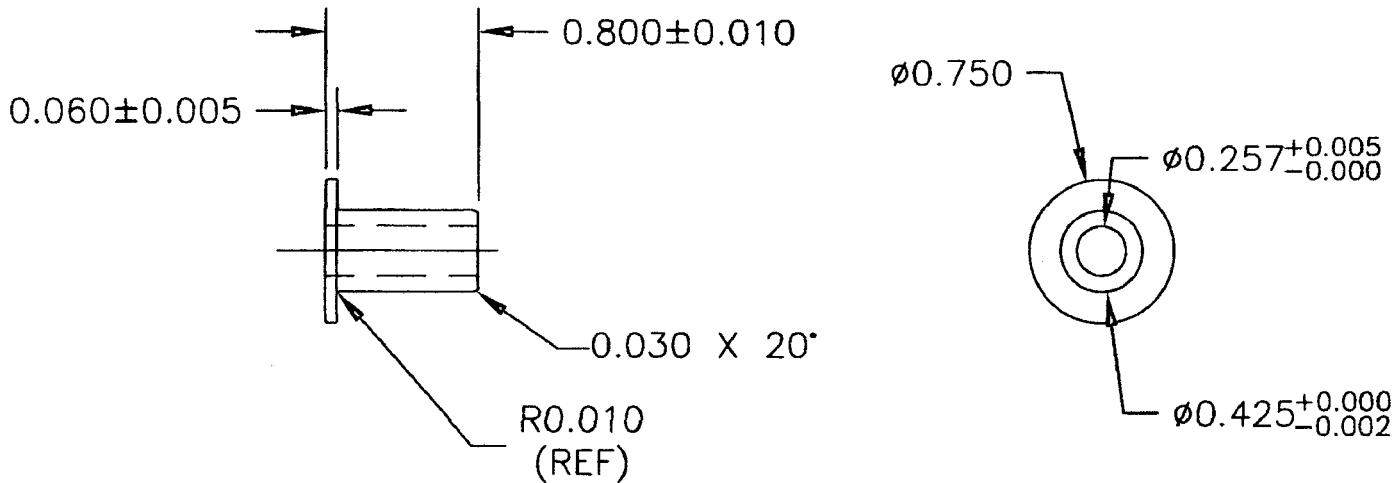
Job Completion



MF 08-07-03

DART

DESIGN <i>RH</i>	DRAWN BY <i>RH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2570	REV. B	SHEET 1 OF 1
DATE 07.04.17	TITLE BUSHING			SCALE 1:1
A	96.09.16	NEW ISSUE		
B	07.04.17	UPDATE NOTES		

RELEASED
07.06.28 *[initials]**w/o D2570
4/16/38***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

DART AEROSPACE LTD	Work Order:	41639
Description: Bushing	Part Number:	D2570
Inspection Dwg: D2570 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>SD</i>	Audited by:	<i>AmL</i>	Prototype Approval:	N/A
Date:	08/08/28	Date:	08/08/30	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.08	New Issue	KJ/RF	
B	04.02.23	Tolerance for Ø0.425 changed	KJ/RF	
C	07.07.17	Dimensions updated per Dwg Rev. B	KJ/JLM	
D	08.07.23	Tolerance for Ø0.257 revised	KJ/DD	BB